



Welded Master Link Assembly X-006L

Product information

Welded Master Link designed for 3-4 legs Wire Rope and Chain Slings.
At least 25% greater WLL than traditional Grade 8 products. Fatigue rated to 20,000 cycles at 1.5 times the WLL.
Proof Load tested at 2.5 times the WLL with certification for each batch manufactured

Material: Quenched and Tempered Alloy Steel

Marking: According to standard, CE-marked, Type, manufacturer ID, traceability.

Temperature range: -40° up to +200°C (without reduction in WLL).

Finish: Blue painted.

Standard: EN 1677-4

Safety factor: 4:1

Grade: 10

Part Code	Code	WLL ton	EWL ton	Proof Load kN	For chain gr 10 Ø 3-4 leg mm	WLL β 0-45° ton	Used to single hook acc. to DIN 15401 No.	D mm	A mm	B mm	d mm	a mm	b mm	Weight kg
402100420450	BD-19 + 2 DD+13	4.2	245	103	6	4,2	5	19	135	75	13	110	60	1.6
402100820450	BD-22 + 2 DD+16	8.2	270	201	7,8	8,2	6	22	160	90	16	110	60	2.5
402101070450	BD-32 + 2 DD+22	10.7	360	262	10	10,7	10	32	200	110	22	160	90	6.9
402101570450	BD-36 + 2 DD+28	15.7	440	385	13	15,7	16	36	260	140	28	180	100	11.8
402102220450	BD-45 + 2 DD+32	22.2	500	544	16	22,2	25	45	300	180	32	200	110	19.7

Blueprint

