



Welded Master Link Assembly X-006L

Product information

Welded Master Link designed for 3-4 legs Wire Rope and Chain Slings.
At least 25% greater WLL than traditional Grade 8 products. Fatigue rated to 20,000 cycles at 1.5 times the WLL.
Proof Load tested at 2.5 times the WLL with certification for each batch manufactured

Material: Quenched and Tempered Alloy Steel

Marking: According to standard, CE-marked, Type, manufacturer ID, traceability.

Temperature range: -40° up to +200°C (without reduction in WLL).

Finish: Blue painted.

Standard: EN 1677-4

Safety factor: 4:1

Grade: 10

| Part Code | Code | WLL ton | EWL mm | Proof Load kN | For chain gr 10 Ø 3-4 leg mm | WLL 0-45° ton | Used to single hook acc. to DIN 15401 No. | A mm | B mm | D mm | a mm | b mm | d mm | Weight kg |
|--------------|-----------------|---------|--------|---------------|------------------------------|---------------|---|------|------|------|------|------|------|-----------|
| 402100420450 | BD-19 + 2 DD+13 | 4.2 | 245 | 103 | 6 | 4,2 | 5 | 135 | 75 | 19 | 110 | 60 | 13 | 1.6 |
| 402100820450 | BD-22 + 2 DD+16 | 8.2 | 270 | 201 | 7,8 | 8,2 | 6 | 160 | 90 | 22 | 110 | 60 | 16 | 2.5 |
| 402101070450 | BD-32 + 2 DD+22 | 10.7 | 360 | 262 | 10 | 10,7 | 10 | 200 | 110 | 32 | 160 | 90 | 22 | 6.9 |
| 402101570450 | BD-36 + 2 DD+28 | 15.7 | 440 | 385 | 13 | 15,7 | 16 | 260 | 140 | 36 | 180 | 100 | 28 | 11.8 |
| 402102220450 | BD-45 + 2 DD+32 | 22.2 | 500 | 544 | 16 | 22,2 | 25 | 300 | 180 | 45 | 200 | 110 | 32 | 19.7 |

Blueprint

