



# Lifting Point Weldable POWERTEX LPW

### **Product information**

The POWERTEX Lifting Point Weldable - LPW is an indispensable tool primarily utilized for establishing secure lifting points on heavy machinery and equipment such as excavators, earth-moving machines, lifting beams, and various tools. Designed to be permanently attached through welding, the LPW offers a fixed lifting point that allows for a 180-degree pivot, enhancing its versatility in operation. It features a forged housing with an integrated forged D-ring and a spring mechanism that keeps the D-ring snugly against the surface, significantly reducing noise and movement, particularly in high-vibration environments.

#### Allowed Loading directions:

- $\circ~$  +/- 90° in the pivot plane over the housing
- Same WLL in all directions
- WLL According to WLL Diagram

#### Product Features:

- <u>Durable finish</u>: Coated in PURE RED powder paint, the Powertex LPW lifting points are visually distinct and offer superior resistance to wear and corrosion.
- <u>Welding preparedness</u>: The housing is specifically blasted to create an optimal surface for welding, ensuring a robust and reliable bond when welded by a certified professional.
- <u>Compliance to standard</u>: Manufactured to meet the testing requirements specified by EN 1677-1, ensuring high safety and quality standards.
- <u>Reliable:</u> Designed with a safety factor of at least 4 in the intended load directions, offering a secure lifting experience.
- Quality assurance: Each component undergoes crack detection testing in the factory and forged links are proof load tested to ensure reliability.
- <u>Type testing</u>: Each model undergoes type testing, including breaking tests and fatigue tests to 20,000 cycles at 1.5 times the WLL in the factory, highlighting the product's endurance.
- <u>Full traceability:</u> Every component is marked with POWERTEX branding, model name, WLL, CE-mark, UKCA-mark, and a traceability code, ensuring traceability to the production lot and raw materials.
- <u>Uniform WLL</u>: The LPW maintains the same WLL in all intended directions, simplifying load planning and increasing versatility.
- Harmless: Chromium 6 free, aligning with environmental safety standards.
- <u>Certificates included:</u> Comes with a POWERTEX 2.2 certificate & Declaration of Conformity with each box, confirming compliance

#### with EC and UK regulations.

• <u>Wide temperature range</u>: Optimized for use between -40°C to +100°C without WLL reduction, with permissible WLL reductions for higher temperature ranges, ensuring adaptability to various environments.

 Features: Weldable, same WLL in all intended load directions (no side-loading)

 Material: Forged Alloy Steel

 Marking: According to standard, CE-marked, UKCA-marked, POWERTEX, model name, WLL and batch number

 Temperature range: -40 up to +100°C without reduction in WLL

 Finish: Powder painted in PURE RED

 Standard: EN 1677-1

 Note: The LPW is WLL (Working Load Limit) rated, assuming that the correct welding procedure is meticulously followed and executed by a suitably qualified welder, to maintain the product's integrity and compliance with safety regulations.

Part code	WLL ton	Model	A mm	B mm	C mm	D mm	E mm	F mm	G mm	Weight kg
4215LPW1T	1	LPW-1T	41	80	35	13	38	33	37	0.47
4215LPW2T	2	LPW-2T	42	90	41	14	40	36	38	0.5
4215LPW3T	3	LPW-3T	46	96	42	17	43	37	44	0.7
4215LPW5T	5	LPW-5T	55	121	48	22	61	50	50	1.5
4215LPW8T	8	LPW-8T	70	144	62	26	70	54	66	2.5
4215LPW10T	10	LPW-10T	85	168	78	28	76	62	78	3.6
4215LPW15T	15	LPW-15T	97	187	86	36	90	72	90	5.8

## Technical data

**Load diagram LPW** Working temperature -40° up to +100°C without reduction of WLL.

Loading	$\square$			1ª						
Load angle	0	90	0	90	0-45	45-60	0-45	45-60	Asymmetric	
Load factor	1	1	2	2	1.4	1	2.1	1.5	1	
Model	Working Load Limit WLL (t)									
LPW-1T	1	1	2	2	1,4	1	2,1	1,5	1	
LPW-2T	2	2	4	4	2,8	2	4,2	3	2	
LPW-3T	3	3	6	6	4,2	3	6,3	4,5	3	
LPW-5T	5	5	10	10	7	5	10,5	7,5	5	
LPW-8T	8	8	16	16	11,2	8	16,8	12	8	
LPW-10T	10	10	20	20	14	10	21	15	10	
LPW-15T	15	15	30	30	21	15	31,5	22,5	15	

## Blueprint

